

## **Application**

The EFD-245 drainable blade louver is designed to prevent water penetration in non-wind-driven rain applications by collecting water in frame and blade gutters and channeling it into downspouts and away from airflow paths. The EFD-245 is available in a wide array of anodized and painted finishes including custom color matching.

### Standard Construction

**Material:** Mill finish 6063-T5 extruded aluminum. **Frame:** 2" deep  $\times$  0.060" thick (51  $\times$  1.5) channel. **Blades:** 45°  $\times$  0.060" (1.5) thick drainable style.

Screen: 1/2"  $\times$  0.063" (12.7  $\times$  1.6) expanded and flattened

aluminum.

Mullion: Visible.

**Minimum Size:**  $4.5" \times 5"$  (114 × 127)

**Maximum Size:** Single section:  $60" \times 120" (1524 \times 3048)$  $120" \times 60" (3048 \times 1524)$ 

Multiple section: Unlimited

# **Options**

- ☐ Factory finish:
  - ☐ High Performance 70% Fluoropolymer (Kynar®)
  - ☐ Baked Enamel
  - ☐ Clear or Color Anodized, Class 1
  - ☐ Prime Coat
- ☐ Hidden vertical mullion for continuous blade appearance.
- ☐ Welded construction.
- ☐ Alternate bird or insect screens.
- ☐ Insulated or non-insulated blank-off panels.
- ☐ Filter racks.
- ☐ Hinged frame.
- ☐ Head and/or sill flashing.
- ☐ Flange frame:
  - ☐ 1<sup>1</sup>/<sub>2</sub>" (38) flange frame
  - ☐ Custom-size flange
  - ☐ Stucco flange
  - ☐ Glazing frame
- ☐ Installation hardware:
  - ☐ Clip angles ☐ Continuous angles
- ☐ Burglar bars:
  - ☐ Shipped loose ☐ Shipped mounted
- ☐ Frame closure.

## Ratings

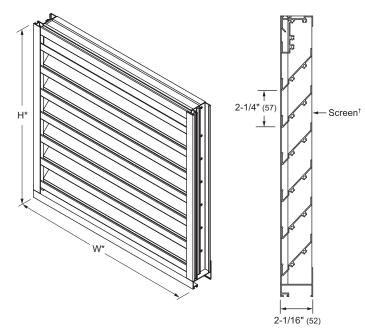
Free Area: [48"  $\times$  48" (1219  $\times$  1219) unit]: 7.3 ft<sup>2</sup> (0.68 m<sup>2</sup>) 45.8%

Performance @ Beginning Point of Water Penetration

Free Area Velocity: 973 fpm (4.94 m/s)
Air Volume Delivered: 7,123 cfm (3.36 m³/s)
Pressure Loss: 0.14 in.wg. (35 Pa)

Velocity @ 0.15 in. wg. Pressure Loss: 1,000 fpm (5.08 m/s)

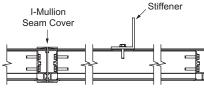
Design Load: 20 psf



Model **EFD-245**(standard)
\*Louver dimensions furnished approximately 1/2" (13) undersize.

Vertical Section

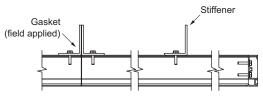
†Screen adds approximately
3/16" (5) to louver depth.



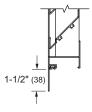
Visible Vertical Mullion



Horizontal Mullion (standard)



Hidden Vertical Mullion (optional)



Flange Frame

Information is subject to change without notice or obligation.

NOTE: Dimensions in parentheses ( ) are millimeters.

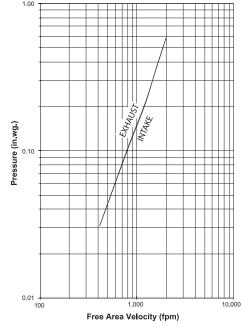
## **Performance Data**

# Free Area (ft²)

Width I	(Inches)

-		width (mones)																		
		12	18	24	30	36	42	48	54	60	66	72	78	84	90	96	102	108	114	120
ĺ	12	0.3	0.5	0.7	0.9	1.1	1.3	1.5	1.7	1.9	2.1	2.3	2.6	2.7	2.9	3.1	3.3	3.5	3.7	3.9
	18	0.5	0.8	1.1	1.4	1.7	2.0	2.3	2.6	2.9	3.2	3.5	3.8	4.1	4.4	4.7	5.0	5.3	5.6	5.9
	24	0.8	1.2	1.6	2.1	2.5	3.0	3.4	3.8	4.3	4.7	5.2	5.6	6.0	6.5	6.9	7.4	7.8	8.2	8.7
	30	1.0	1.6	2.1	2.7	3.3	3.8	4.4	5.0	5.6	6.1	6.7	7.3	7.8	8.4	9.0	9.6	10.1	10.7	11.3
	36	1.2	1.9	2.5	3.2	3.9	4.5	5.2	5.9	6.6	7.2	7.9	8.6	9.3	9.9	10.6	11.3	12.0	12.6	13.3
	42	1.4	2.2	3.1	3.9	4.7	5.5	6.3	7.1	7.9	8.8	9.6	10.4	11.2	12.0	12.8	13.6	14.4	15.3	16.1
	48	1.7	2.6	3.5	4.5	5.4	6.4	7.3	8.3	9.2	10.2	11.1	12.0	13.0	13.9	14.9	15.8	16.8	17.7	18.7
ŝ	54	1.8	2.9	3.9	5.0	6.0	7.1	8.1	9.2	10.2	11.3	12.3	13.4	14.4	15.5	16.5	17.6	18.6	19.6	20.7
eignt (inches)	60	2.1	3.3	4.5	5.6	6.8	8.0	9.2	10.4	11.6	12.8	14.0	15.2	16.3	17.5	18.7	19.9	21.1	22.3	23.5
<u>-</u>	66	2.3	3.6	4.9	6.3	7.6	8.9	10.2	11.5	12.9	14.2	15.5	16.8	18.1	19.5	20.8	22.1	23.4	24.7	26.0
eig	72	2.5	3.9	5.3	6.8	8.2	9.6	11.0	12.4	13.9	15.3	16.7	18.1	19.6	21.0	22.4	23.8	25.2	26.7	28.1
ا ت	78	2.7	4.3	5.9	7.4	9.0	10.5	12.1	13.7	15.2	16.8	18.4	19.9	21.5	23.0	24.6	26.2	27.7	29.3	30.9
	84	3.0	4.7	6.3	8.0	9.7	11.4	13.1	14.8	16.5	18.2	19.9	21.6	23.3	25.0	26.7	28.4	30.1	31.7	33.4
ı	90	3.1	4.9	6.7	8.5	10.3	12.1	13.9	15.7	17.5	19.3	21.1	22.9	24.7	26.5	28.3	30.1	31.9	33.7	35.5
	96	3.4	5.3	7.3	9.2	11.1	13.1	15.0	16.9	18.9	20.8	22.8	24.7	26.6	28.6	30.5	32.4	34.4	36.3	38.3
	102	3.6	5.7	7.8	9.8	11.9	14.0	16.0	18.1	20.2	22.2	24.3	26.4	28.4	30.5	32.6	34.6	36.7	38.8	40.8
ı	108	3.8	6.0	8.1	10.3	12.5	14.7	16.8	19.0	21.2	23.3	25.5	27.7	29.8	32.0	34.2	36.4	38.5	40.7	42.9
	114	4.0	6.4	8.7	11.0	13.3	15.6	17.9	20.2	22.5	24.8	27.2	29.5	31.8	34.1	36.4	38.7	41.0	43.3	45.6
	120	4.3	6.7	9.2	11.6	14.0	16.5	18.9	21.4	23.8	26.2	28.7	31.1	33.6	36.0	38.5	40.9	43.3	45.8	48.2

## **Pressure Loss**



Louver Test Size = 48" x 48" (1219 x 1219)

### **Water Penetration**

AMCA defines the beginning point of water penetration as the free area velocity at the intersection of a simple linear regression of test data and the line of 0.01 ounces of water per square foot of free area and is measured through a 48" × 48" louver during a 15 minute period. The AMCA water penetration test provides a method for comparing louver models and designs as to their efficiency in resisting the penetration of rainfall under specific lab conditions. All-Lite recommends that intake louvers are selected with a reasonable margin of safety below the beginning point of water penetration in order to avoid unwanted penetration during severe storm conditions.

#### Selection Criteria

Follow the steps listed below to calculate the louver size needed to satisfy the required air volume while minimizing the adverse effects of water penetration and pressure loss.

- 1. Determine the Free Area Velocity (FAV) at the maximum allowable pressure loss using the *Pressure Loss* chart to the left. While job conditions vary, typically, the maximum allowable pressure loss should not exceed 0.15 in.wg., and the FAV for 0.15 in.wg. pressure loss is listed on the front page of this sheet.
- 2. <u>Intake Applications</u> If the FAV at the Beginning Point of Water Penetration (shown below) is less than the FAV from step 1, then use the FAV at the Beginning Point of Water Penetration in step 3, otherwise use the FAV from step 1.

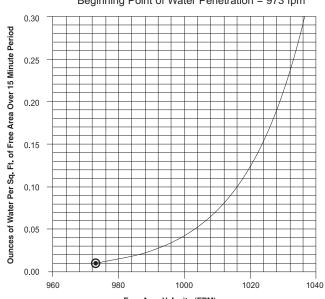
**Exhaust Applications** Use the FAV from step 1 in step 3.

**3.** Calculate the total louver square footage required using the following equation.

**4.** Using the *Free Area* chart above, select a louver width and height that yields a free area ft² greater than or equal to the required louver size calculated in step 3.

#### **Water Penetration**

Beginning Point of Water Penetration = 973 fpm



Free Area Velocity (FPM)

NOTE: Dimensions in parentheses ( ) are millimeters.

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